

PORSF
11.3.193.1
10/1/96



LYNDEN FARMS

**HAZARDOUS MATERIAL EMERGENCY RESPONSE PLAN
LYNDEN PROCESSING PLANT
6135 N. BASIN, OREGON**

October 1996

USEPA SF



1302092

HAZARDOUS MATERIAL BUSINESS PLAN
TABLE OF CONTENTS

| <u>SECTION</u> | <u>PAGE</u> |
|--|-------------|
| 1. OVERVIEW | 1-1 |
| 2. FACILITY DESCRIPTION | 2-1 |
| 3. HAZARD ASSESSMENT | 3-1 |
| 4. PREPAREDNESS AND PREVENTION | 4-1 |
| A. Prevention Procedures | 4-1 |
| B. Training | 4-4 |
| C. Arrangements for Outside Assistance | 4-5 |
| D. Security | 4-7 |
| 5. EMERGENCY RESPONSE PROCEDURES | 5-1 |
| <u>Quick Reference Chart</u> | 5-3 |
| 5A. Fire, On-Site (Not Involving Haz. Substances) | 5-4 |
| 5B. Fire, On-Site (Involving Haz. Substances) | 5-5 |
| 5C. Spill, Inside Building (Not Oil) | 5-7 |
| 5D. Spill, Non-Transportation Related-No Water Contact | 5-10 |
| 5E. Spill, Non-Transportation Related- Water Contact | 5-14 |
| 5F. Spill, Transportation Related - Company Vehicle | 5-19 |
| 5G. Spill, Transportation Related - Non-Company Vehicle | 5-23 |
| 5H. Spill, Oil and PCBs | 5-24 |
| 5I. Responding to News Media Inquires | 5-29 |
| 6. EVACUATION ROUTES AND PROCEDURES | 6-1 |
| 7. EMERGENCY COORDINATORS | 7-1 |

TABLE OF CONTENTS
(continued)

| SECTION | PAGE |
|-------------------------------------|------|
| TABLES AND FIGURES: | |
| 1-1 Business Identification Data | 1-2 |
| 1-2 Emergency Telephone List | 1-3 |
| 2-1 Facility Layout and Location | 2-2 |
| 3-1 Hazardous Material Inventory | 3-3 |
| 7-1 Emergency Coordinator Checklist | 7-3 |

**HAZARDOUS MATERIAL BUSINESS PLAN
LYNDEN PROCESSING PLANT
OVERVIEW**

When an emergency occurs involving a hazardous material and/or waste, regardless of the amount released, the "Hazardous Material Business Plan" (herein referred to as "Plan") will be implemented by the Emergency Coordinator, his designee or the Environmental Emergency Coordinator. This Plan is designed to minimize hazards to human health and the environment from any unplanned release of hazardous substances and/or wastes into the air, soil or water.

This plan is for the Portland Complex located in Multnomah County.

EMERGENCY COORDINATOR AND ENVIRONMENTAL EMERGENCY COORDINATOR

The Emergency Coordinator and his designee are Foster Farms employees who are responsible for coordinating all emergency response measures. Each individual facility will have one Emergency Coordinator and one alternate Emergency Coordinator that is thoroughly familiar with:

1. The contents of this Plan.
2. All operations and activities at the facility.
3. The location of all hazardous materials and/or hazardous wastes.
4. The facility layout.
5. Employee training requirements.

In addition, the Environmental Emergency Coordinator (EEC) has the authority to commit the resources necessary to carry out the Plan. The EEC is also thoroughly familiar with the contents of this Plan and possesses advanced understanding of emergency response procedures and incident command.

If an emergency situation develops at the facility, the discoverer will contact an Emergency Coordinator, listed in the Plan. All employees should be informed as to who the Emergency Coordinator is at their location. The Emergency Coordinator(s) will be called in the order listed. All persons listed as Emergency Coordinators will have the authority to commit resources of the Company to deal with emergencies in relation to the management and activities of the facility.

HAZARDOUS MATERIALS BUSINESS PLAN

BUSINESS INFORMATION

1. Full Name of Business for Facility: Portland Processing Plant

2. Business Address: 6135 N. Basin, Portland OR 97217
Street City State Zip Code

3. Mailing Address: P.O. Box 4797 Portland OR 97217
Street City State Zip Code

4. Business Phone: 503- 285-0326

5. Owner's Name: Foster Farms
1000 Davis Street, Livingston, CA 95334
Street City State Zip Code

6. Operator's Name: Lynden Farms Phone#: 503-285-0326

7. Principal Business Activity: Chicken Processing

8. Standard Industrial Classification Code: 2010

9. Number of Employees: 240 9A. per shift: 120

10. *Emergency Coordinator: Toni Lopez, HR Specialist
Name Title
Cell: NA Home Phone: (b) (6)
Bus. Phone: 503-895-2161 24-Hr. Phone: (b) (6)

11. Alternate Emergency Coordinator: Mike Pagano, Maint. Supv
Name Title
Bus. Ph: 503-285-8313 Home Ph: 503-693-7969

12. Fire District: Portland Fire Department

1 - 2

TABLE 1-2

FACILITY NAME: LYNDEN FARMS

EMERGENCY TELEPHONE LIST

| | (TELCO) <u>PUBLIC NETWORK</u> | <u>ALTERNATIVE NO.</u> |
|--|----------------------------------|----------------------------|
| EMERGENCY COORDINATOR: | | |
| Toni Lopez, HR Specialist | 503-285-0328 | (b) (6) |
| ALTERNATE FACILITY EMERGENCY CONTACT: | | |
| Mike Pagano, Maint. Superv. | 503-285-0326 | |
| ENVIRONMENTAL EMERGENCY COORDINATOR: | | |
| Ken Perkins, Corporate Env. Affairs Manager | 209-394-6934 | |
| OREGON EMERGENCY RESPONSE SYSTEM | 1-800-452-0326 | — |
| NATIONAL RESPONSE CENTER | (800) 424-8802 | — |
| OREGON DEPT OF HEALTH: | 299-5599 | — |
| OREGON DEPT OF FISH AND GAME: | 398-6925 | — |
| U.S. COAST GUARD/NATIONAL (NRC): | (800) 424-8802 | — |
| AMBULANCE: | 911 | 911 |
| PORTLAND FIRE DEPARTMENT | 911 | 911 |
| HOSPITAL: EMANUEL | 413-2200 | — |

2. FACILITY DESCRIPTION

I. FACILITY DESCRIPTION:

- A. Location of utility shut-off valves for the plant as a whole:
 - 1. Natural Gas/Propane: North side of plant, adjacent to CO2 tank.
 - 2. Water: Power for well pump is located at pump house, SW of building.

THE FACILITY DOES NOT HAVE A PRIVATE RESPONSE TEAM.

B. Underground Tanks:

There are no underground tanks at this location.

C. Fence

There is a fence that surrounds the complex.

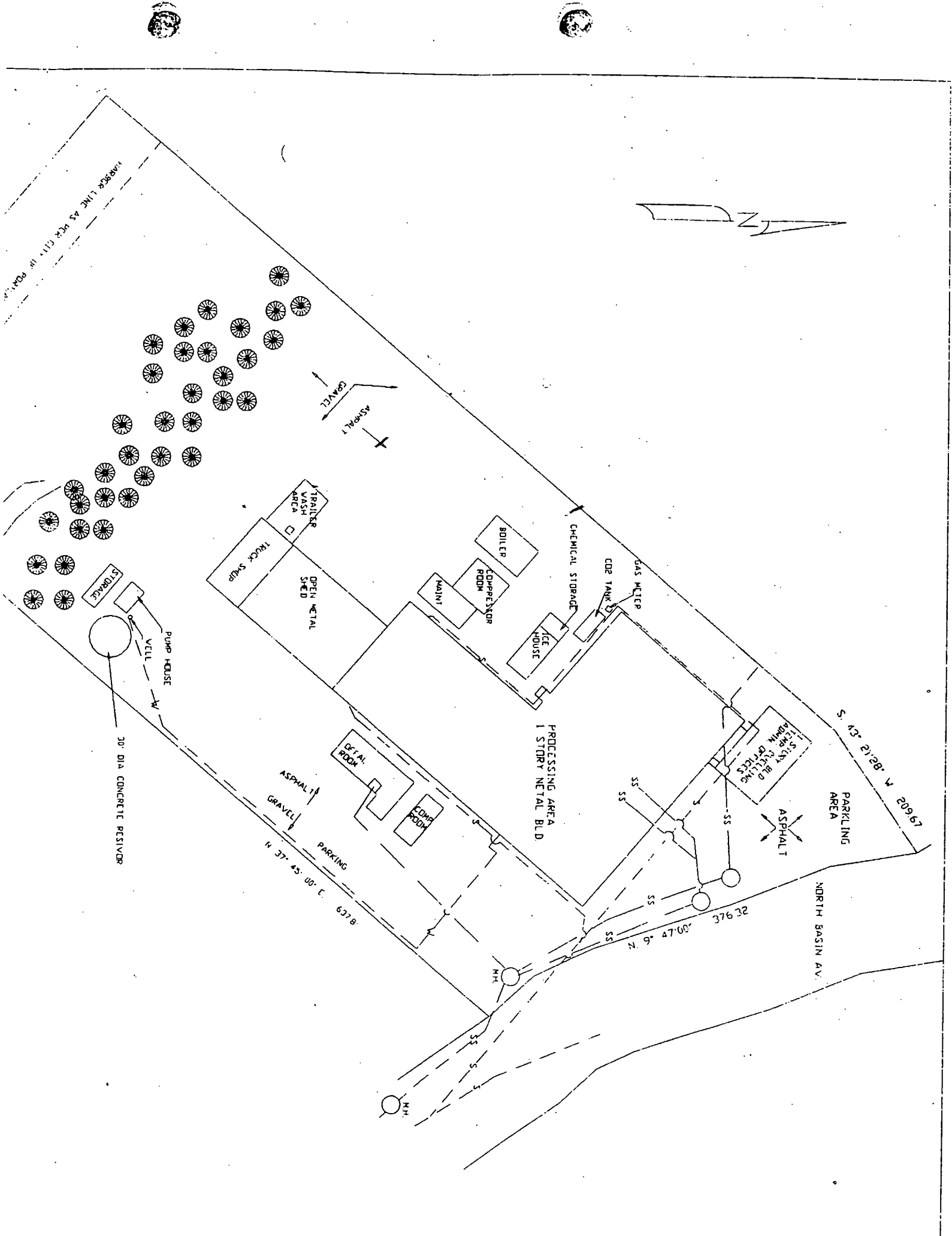
D. Facility Layout:

A complete layout of the facility and operations is illustrated on Figure 2-1.

II. OPERATING SCHEDULE:

The facility currently operates 24 hours a day, 5 days per week. There are approximately 260 employees.

FIGURE 2-1
FACILITY LAYOUT AND LOCATION



3. HAZARD ASSESSMENT

A. Objective:

This section identifies the hazardous materials that are routinely used or stored at the facility; their quantity, location and hazardous properties.

All personnel involved with handling hazardous materials have either been trained or will need to be trained and become familiar with the hazardous properties of the materials and wastes with which they work.

B. Hazardous Substance Inventory:

A list of the hazardous materials and a list of hazardous wastes generally found in above-threshold quantities are presented in Table 3-1.

C. FACILITY DRAINAGE:

Currently, all parking lots, roof drains and outside areas drain to lower elevations located at different sites on plant property. There are no indoor drains at this facility.

D. PREVAILING WIND DIRECTION:

The prevailing wind direction is from the northwest.

E. SPILL POTENTIAL:

The oil filled equipment, storage containers, spill prevention techniques currently utilized and the potential for oil spills are described in this section. Small spills occurring during normal operation will be contained and cleaned up in accordance with Section 5H of this Emergency Plan.

1) Drum Storage

55-gallon drums of petroleum products are stored at one location at this facility. All 55-gallon drums used for storage are D01 Spec. 17E Drums.

2) Possible Spill Occurrence

The largest potential spill would be from the rupture of a drum due to overturning during handling (manually or

with a forklift). A maximum of 55 gallons of oil could be spilled. Interior spills would be contained within the interior of the facility.

G. FIRE POTENTIAL:

All hazardous materials and wastes are stored in regulation containers, minimizing the possibility of fire. All hazardous waste containers are inspected on a regular basis.

TABLE 3-1
HAZARDOUS MATERIAL INVENTORY

**LYNDEN FARMS
MATERIAL SAFETY DATA SHEETS
INVENTORY LIST
REVISED: 5/10/96**

**ALPHABETICAL
DEPARTMENTAL
MANUFACTURER**

**THE FOLLOWING IS AN INVENTORY OF
COMPOUNDS ON FILE IN THE MSDS BOOKS**

| MSDS PRODUCT | AREA OF USE | MANUFACTURER |
|--|-----------------------|------------------------|
| 1275 ALMAPLEX INDUSTRIAL | MAINTENANCE | LUBRICATION ENGNRS. |
| 1275 GREASE | MAINTENANCE | |
| 732 MULTI-PURPOSE SEALANT-WHITE | MAINTENANCE | DOW CORNING |
| ABC DRY CHEMICAL | ALL AREAS | MEREX CORP. |
| ACTI-BRIGHT | SANITATION | VIRGINIA KMP. |
| ACTI-KLEAN AK-1,AK-5,AK-55 | SANITATION | VIRGINIA KMP. |
| ADVANTAGE 256 (LIVEHUAL TRUCK SANITIZER) | LIVEHAUL/BACK DOCK | PRESERVE INTL. |
| AERO SOLVE | SANITATION | |
| ALKALINE CLEANER | SANITATION | GREAT WESTERN |
| ALKI-FOAM AKF-1 AKF-5 | SANITATION | VIRGINIA KMP. |
| ALUMINUM OXIDE COATED CLOTH | MAINTENANCE | MERIT ABRASIVE PROD. |
| ANTI-FREEZE | TRUCK SHOP | DUREX |
| ATF TYPE F | TRUCK SHOP | CHEVRON |
| BACTO WASH (HAND WASH SOAP) | ALL AREAS | DUBOIS CHEMICALS |
| BATTERY ELECTRIC STORAGE,WET | FRONT DOCK | G.N.B. INC. |
| BOLT-569 | SANITATION | GREAT WESTERN |
| BRASS ALLOYS | MAINTENANCE | VARIOUS |
| BRONZE ALLOYS | MAINTENANCE | VARIOUS |
| BRONZE BUSHINGS | MAINTENANCE | FEDERAL BRONZE PROD. |
| CADOX M-50 | MAINTENANCE | AKZO CHEMICALS |
| CHEMAX 644 | SANITATION | CHEMAX |
| CHLORINE | SANITATION/PRODUCTION | ELF ATOCHEM N. AM. |
| CHLORINE REAGENT #2 | QUALITY CONTROL | LAMOTTE CO |
| CIP-542 | SANITATION | GREAT WESTERN |
| CONTACT SEALER | MAINTENANCE | SPRAYON PRODUCTS |
| COPPER ALLOYS | MAINTENANCE | VARIOUS |
| D-SECT B-20 | SOAP ROOM | DUBOIS CHEMICALS, INC. |
| D-SECT AR-50 | SOAP ROOM | DIVERSEY CORP. |
| D-SPERSE X (BOILER TREATMENT) | MAINTENANCE | DUBOIS CHEMICALS, INC. |
| D-TROL (SANITIZER) | SANITATION | DIVERSEY CORP. |

| | | |
|---------------------------------------|----------------------|-----------------------|
| DC & R DISINFECTANT | LIVEHAUL TRUCKS | CHEM TREC |
| DEO BLOCKS (RESTROOM DEODORANT) | RESTROOM/SANITATION | KLIX CORP. |
| DGK THINNER 120 | MAINTENANCE | WORLD IMPORTS BY N.K. |
| DIESEL FUEL #2 | TRUCK SHOP | CHEVRON |
| DOUBLE PLAY | MAINTENANCE | |
| DRY ICE - Co2/CARBON DIOXIDE | PRODUCTION AREAS | CARDOX |
| ENGARDE, ENGARDE PLUS VID-10, VID-20 | MAINTENANCE | POWER MARKETING GRP. |
| EP INDUSTRIAL OIL | MAINTENANCE | |
| EP150X 6520 MONOLEC HYDROLIC OIL | MAINTENANCE | LUBRICATION ENGNRS. |
| EP46X | MAINTENANCE | |
| EPOXY RESIN - PAINT | MAINTENANCE | RUST-OLEUM |
| FIBERGLASS INSULATION | MAINTENANCE | SCHULLER INTL.,INC. |
| FM GREASE MGI 2 | MAINTENANCE | MOBIL |
| FOAM-A-CHLOR 577 | SANITATION | GREAT WESTERN |
| FOMCID - 563 | SANITATION | CHEMAX |
| FORMULA 777 EC | SANITATION | |
| FORMALIN | QUALITY CONTROL | EM SCIENCE |
| FORMULA C (SANITIZER | SANITATION | DIVERSEY CORP. |
| FREON 12 | MAINTENANCE | DUPONT |
| FREON - R - 22 | MAITENANCE | DUPONT |
| G W SANI-CLEAN | SANITATION | GREAT WESTERN |
| GASOLINE REGULAR | TRUCK SHOP | CHEVRON |
| GEAR & BEARING LUBRICANT | TRUCK SHOP | CHEMTREC |
| GENERATION RODENTCIDE | VARIOUS AREAS | VAN WATRES & ROGERS |
| GLASS CLEANER | PLANT OFFICE | DUBOIS CHEMICALS,INC. |
| GREASE NLGI 2 | TRUCK SHOP | CHEVRON |
| GREEN & GRITTY REFILL | MAINTENANCE | DIVERSEY CORP. |
| GRINDING WHEELS | MAINTENANCE | NORTON |
| HALON 1211 / FIRE EXTINGUISHERS | SCALE AREA / OFFICES | AMEREX CORP. |
| HANDY OIL | MAINTENANCE | CHEVRON |
| HARD HAT SPRAY | MAINTENANCE | RUST-OLEUM |
| HI-PERFORMANCE EPOXY MASTIC ACTIVATOR | MAINTENANCE | |
| HYDRAULIC OIL | TRUCK SHOP | MOBIL |
| HYDRAULIC OIL 32 | TRUCK SHOP | CHEVRON |
| INDUSTRIAL OIL 46X | MAINTENANCE | CHEVRON |
| INDUSTRIAL OIL, EP ISO 150 | MAINTENANCE | CHEVRON |
| ISOGAURD | SANITATION | DIVERSEY CORP |

| | | |
|--|-----------------------|------------------------|
| JAO 6 AEROSOL (RUST INHIBITOR) | MAINTENANCE | DUBOIS CHEMICALS, INC. |
| KEY 547 | SANITATION | GREAT WESTERN |
| KICK 551 | SANITATION | CHEMAX, INC. |
| LA 315 - LIQUID VEHICLE CLEANER | TRUCK WASH STATION | DIVERSEY CORP |
| LCA - 621 | SANITATION | GREAT WESTERN |
| LUBE OIL | TRUCK SHOP | MOBIL |
| LUBRICATING OIL | TRUCK SHOP | CHEVRON |
| MAGNIFLOC 15980 FLOCCULANT | MAINTENANCE | CYTEC |
| MAINTENANCE SORBENT | MAINTENANCE | 3 M BRAND |
| MAPP GAS | MAINTENANCE | BERNZOMATIC |
| MARVEL MYSTERY OIL | MAINTENANCE | |
| MASTER KLEEN | SANITATION | DIVERSEY CORP |
| MOTOR OIL DELO 100 SAE 30 | TRUCK SHOP | CHEVRON |
| MOTOR OIL DELO 400 SAE 15W40 | TRUCK SHOP | CHEVRON |
| MOTOR OIL SPECIAL SAE 30 | TRUCK SHOP | CHEVRON |
| NATURAL TERPENE | MAINTENANCE | RUST-OLEUM |
| NEVASTANE 6 | MAINTENANCE | KEYSTONE LUBRICANTS |
| NICKEL ALLOYS | MAINTENANCE | RYERSON |
| OIL SORBENT | MAINTENANCE | 3-M CORP. |
| ORGANIC BONDED GRINDING WHEELS | MAINTENANCE | NORTON CO. |
| OXFORD FLAG IT DENATURING AGENT | BOILER ROOM | DIVERSEY CORP |
| PHENYLARSINE OXIDE | MAINTENANCE | HACH CO. |
| PHOSPHORIC ACID | MAINTENANCE | NU-CALGON |
| PLASTICS | MAINTENANCE | RYERSON |
| POLYAMINE | MAINTENANCE | RUST-OLEUM |
| POLYESTER RESIN | MAINTENANCE | RUST-OLEUM |
| POWERSORB UNIVERSAL SORBENT | MAINTENANCE | |
| PRO KLEEN | SANITATION | DIVERSEY CORP. |
| PRO-CID - 573 | SANITATION | |
| PROPANE | TRUCK SHOP AREA | SUBURBAN PROPANE |
| PVC WELDING ADHESIVE | MAINTENANCE | SCHULLER INTL. |
| QUAT - 479 | SANITATION/PRODUCTION | GREAT WESTERN |
| QUICK DRYING ENAMEL PAINT | MAINTENANCE | RODDA PAINT CO. |
| REFRIGERANT #12 | TRUCK SHOP | |
| REGULAR GASOLINE | TRUCK SHOP | CHEVRON |
| RESINOID BONDED-VITRIFIED BONDED | MAINTENANCE | NORTON CO. |
| SAFETY KLEEN SOLVENT | TRUCK SHOP | SAFETY-KLEEN CORP. |
| SANITARY SPRAY LUBE | MAINTENANCE | 2cp |
| SODIUM HYPOCHLORITE SOLUTION (BOILER RM) | MAINTENANCE | M-CO, INC. |

| | | |
|--------------------------------------|---------------|-----------------------|
| SODIUM THIOSULFATE STANDARD SOLUTION | USDA OFFICE | LaMOTTE CO./HACH CO. |
| SOLVENT 365 | TRUCK SHOP | PRIESTLEY OIL & CHEM. |
| STAINLESS STEELS | MAINTENANCE | RYERSON |
| STANDARD ATF SPECIAL | TRUCK SHOP | CHEVRON |
| STEEL | MAINTENANCE | RYERSON |
| STEEL IT / AEROSOL | MAINTNEANCE | STAINLESS STEEL CTGS. |
| STEEL IT / BRUSH | MAINTENANCE | STAINLESS STEEL CTGS. |
| SULFAMIC ACID REAGENT | USDA OFFICE | HACH CO. |
| SULFITE 1 REAGENT | USDA OFFICE | HACH CO. |
| SYNTHETIC REDUCER | TRUCK SHOP | RODDA PAINT CO. |
| TAP MAGIC / PROTAP | MAINTENANCE | STACO CORP. |
| TEFLON THREAD SEAL TAPE | MAINTENANCE | |
| TRANSMISSION FLUID | TRUCK SHOP | CHEVRON |
| TUF SMOKE 537 | SANITATION | GREAT WESTERN |
| ULTRA - DUTY GREASE | TRUCK SHOP | CHEVRON |
| UNITRETE (BOILER TREATMENT | MAINTENANCE | DIVERSEY CORP. |
| UNIVERSAL GEAR LUBRICANT SAE 80W90 | TRUCK SHOP | CHEVRON |
| VENGEANCE AQUA BLOCK (PEST CONTROL) | VARIOUS AREAS | VAN WATERS & ROGERS |
| WELDING ADHESIVE PVC | MAINTENANCE | SCHULLER INTL. |
| ZEP 45 NC | MAINTENANCE | ZEP MANUFACTURING CO. |
| ZEP REDI - GREASE | MAINTENANCE | ZEP MANUFACTURING CO. |
| ZESTON PVC PIPE COVERS & JACKETING | MAINTENANCE | SCHULLER INTL. |

4. PREPAREDNESS AND PREVENTION

4A. PREVENTION PROCEDURES

This section describes the procedures that each plant manager should have in place to minimize the possibility of fire, explosion, or unplanned releases of hazardous substances to the environment which could threaten human health or the environment. Periodic environmental compliance audits by the Environmental Services Manager and self-audits by the plant manager will be performed to ensure that these procedures are being carried out.

1. Storage in Containers

- ° All containers are identified with their contents.
- ° Containers are maintained in good condition. Severely rusted containers or those with apparent structural defects are not used.
- ° The contents of leaking containers are immediately transferred into replacement containers and the leaky container is taken out-of-service.
- ° The bungs and lids of all containers are kept closed (hand-tight) except when materials are being removed or added to them.
- ° Containers (less than 30 gallons) are stacked no more than three feet or two containers high, unless they are on fixed shelving or otherwise secured.
- ° Containers do not block exits, stairways, or passageways.
- ° Flammable and combustible materials are stored in storage rooms labeled "HAZARDOUS--KEEP FIRE AWAY".
- ° Incompatible materials (e.g., corrosives, flammable liquids, reactive materials) are separated by aisles or fire walls. All aisles should be 4 feet wide to allow for access, and no container should be more than 12 feet from any aisle.
- ° Hazardous wastes are stored in a designated storage area.
- ° Pesticides and herbicides are stored in approved, locked cabinets or Storage rooms located at ground level.
- ° "No Smoking" and "No Open Flame" signs (or equivalent) are posted wherever flammable or combustible materials or wastes are stored.

2. Storage in Tanks

- ° All tanks are clearly marked with D.O.T. warning labels.
- ° Tank-filling operations are conducted in a manner that will prevent over-filling.
- ° All tank valves and openings are kept in a closed position, except when material is being added or removed.
- ° Hose ends are placed in containers when disconnected to prevent spills by capturing any remaining fluid.
- ° Suction pumps are used only to drain flammable and combustible liquids from tank tops.
- ° Openings for manual gauging have liquid-tight covers, and openings for vapor recovery are protected against vapor release.
- ° Tanks containing liquified petroleum (LP) gas are separated from combustible and flammable materials by at least 10 feet.
- ° "No Smoking" and "Keep Fire Away" signs (or equivalent) are posted and no smoking or open flames are allowed within 25 feet of a tank holding less than 1,200 gallons, and 50 feet of a tank holding more than 1,200 gallons of a flammable or combustible material or waste.

3. Vehicle Fueling Operations

- ° Motor vehicles are fueled only with approved pumps from portable or underground tanks, or from approved 1-5 gallon safety containers. Open containers are never used.
- ° No smoking or open flames are allowed in the area, and permanent fueling stations are posted with "No Smoking" and other appropriate warning signs.
- ° All vehicle engines are shut off during fueling operations.
- ° Where applicable, vapor recovery equipment is regularly maintained, tested, and inspected.
- ° Fuel tanker trucks are parked at least 50 feet from any building or other vehicles (except during fueling operations), and all valves are locked closed when the truck is unattended.
- ° Hose ends are placed in containers when disconnected after storage tank-filling and tanker truck-filling to prevent spills by capturing any remaining fluid.

4. Transporting, Loading, and Unloading

- ° All loads are securely tied down and incompatible materials are separated in accordance with Department of Transportation regulations.
- ° Hazardous materials are not transported within the vehicle cab.
- ° The vehicle's brakes are securely set, the wheels chocked, and the engine is shut off while loading or unloading.
- ° Smoking is not allowed anywhere near tank vehicles holding or transporting hazardous substances.
- ° All valves and other discharge openings are securely closed and double-checked prior to transportation.
- ° Containers of corrosive liquids are loaded one-at-a-time.
- ° Fire extinguishers are kept securely mounted on all vehicles.

4B. TRAINING

OSHA (29 CFR Part 1910) requires training in safety procedure in handling hazardous materials and in the event of a release or threatened release of a hazardous material. The training must be done initially and for all new employees and refreshed annually thereafter. The training may take into consideration the position of the employee in terms of job assignment and responsibility during a hazardous materials incident.

This requirement calls for a training program that is reasonable and appropriate for the size of the business and the quantity and nature of hazardous materials handled. At a minimum, the training must include:

- Methods of safe handling of hazardous materials;
- Procedures for coordination with local emergency response organization;
- Use of emergency response equipment and supplies under control of the handler; and
- The business' emergency response plan and procedures.

The business plan must document the content of the training program and how the business ensures that the appropriate personnel receive initial and refresher training.

Lynden Farms has an in-house training program that addresses the safe handling of hazardous materials (OSHA Hazard Communication Program). The training is given at a level consistent with each employee's responsibility (i.e., field workers, plant managers, emergency response personnel).

All training is documented by Personnel and is maintained with a signed training roster.

4C. ARRANGEMENTS FOR OUTSIDE ASSISTANCE

1. Copies of this Emergency Response Plan

A copy of this Plan and all revisions are maintained at the feed mill and the following local entities. These entities provide the following services:

A. Stanislaus County Environmental Health - Emergency response; incident command.

Name: Portland Fire Department
Address:
City: Portland, OR
Telephone: 911

2. Local Medical Assistance

In the event of an emergency that requires medical assistance, the following resources are available:

A. Ambulance/Paramedics/Hospitals

Name:
City:
Telephone: 911

Name: Emanuel Medical Center
City: Portland
Telephone: 503-413-2200

3. Emergency Response/Spill Cleanup Contractors

When an incident results in the unplanned release of hazardous material(s) into the environment and the resources needed to adequately respond and clean up the spill are not available, the Emergency Coordinator or the Environmental Emergency Coordinator will retain the services of an outside contractor. These contractors have the necessary equipment and are properly trained to cleanup both small and large spills. The following is a list of emergency response and clean up contractors who are authorized to provide emergency response cleanup:

a. Spill Cleanup and Response

Name: Riedel Environmental Services, Inc.
Address: 4611 N. Channel Avenue
City: Portland, Oregon 97217
Telephone: 503-286-4656
Contact: Dean Larson

4D. Security

This section describes the basic security controls and procedures in place at the facility.

A security guard (Lynden Farms employee) is assigned to patrol the Lynden Plant and make security checks on all buildings and grounds.

5. EMERGENCY RESPONSE PROCEDURES

Quick Reference Chart

In all emergency situations, remain calm.

If event is a fire, immediately sound alarm and call security and the local fire department.

If there is a release of a hazardous material that threatens, or could potentially threaten human health, property or the environment, certain timely notifications will need to be made. At a minimum, contact security as noted on the Environmental Emergency Telephone List on page 1-3.

SECTION

| | | |
|----|---|------|
| 5A | Fire, On-Site (not involving hazardous substances) | 5-4 |
| 5B | Fire, On-site (involving hazardous substances) | 5-5 |
| 5C | Spill, Inside Building (not oil) | 5-7 |
| 5D | Spill, Non-Transportation Related - Water Contact | 5-8 |
| 5E | Spill, Non-Transportation Related - Water Contact | 5-10 |
| 5F | Spill, Transportation Related - Company Vehicle | 5-12 |
| 5G | Spill, Transportation Related - Non-Company Vehicle | 5-14 |
| 5H | Spill, Oil and/or PCBs | 5-15 |
| 5K | Responding to News Media Inquiries | 5-21 |

5. EMERGENCY RESPONSE PROCEDURES

We always try to perform our work in a safe and legal manner, but events may occur which could result in an accident or emergency situation. For these emergencies, it is important that appropriate actions be taken by the involved employee(s) to minimize any possible bad effects.

An emergency situation may include a spill or leak of hazardous material, fire, explosion, equipment failure, vehicle accident, a chemical reaction, natural disaster and employee exposure, accident, injury or other mishap.

The emergency procedures presented in this section give, in order, the basic steps to be followed for the "average" emergency situation. For some "average" emergency situations and more severe emergencies, arrangements for acquiring outside, additional assistance have been made by the designated Emergency Coordinator, his designee, or the Environmental Emergency Coordinator (see Section 4E of this Plan).

The following is a brief summary of the basic response actions that should be taken in an emergency situation:

1. In a fire event, immediately call security and the local Fire Department at 911.
2. Remove the injured if it can be done safely; call paramedics or an ambulance for help.
3. Call the Emergency Coordinator, Facility Supervisor, or the Environmental Emergency Coordinator.
4. Identify the cause of the emergency and IF IT CAN BE DONE SAFELY, take actions to prevent the situation from worsening.
 - a. Use personal protective clothing and equipment.
 - b. Fight only small fires.
 - c. Remove sources of ignition.
 - d. Close valves, or containers.
 - e. Dike, divert, or absorb liquids.
 - f. Cover or suppress emissions (using soil, water, foam, plastic, etc.).
 - g. Protect storm drains and sewers.

- h. Turn off building ventilation systems.
 - j. Mark areas to warn others and restrict access.
5. Provide assistance to emergency personnel as appropriate.

The emergency procedures presented in this plan cover initial recognition, notification and evacuation during a hazardous material incident. Each procedure contains the required notification and reporting requirements.

Other emergency procedures such as assessment, planning, containment, clean-up and reporting are reserved for those company managers or employees properly trained in accordance with both California state and federal regulations (Title 22, CCR and 40CFR 264 and 265).

5A. ON-SITE FIRE - HAZARDOUS SUBSTANCES NOT INVOLVED

1. Upon discovery of fire, SOUND FIRE ALARM.
2. CALL SECURITY AND LOCAL FIRE DEPARTMENT (911).
3. Try to identify the source of the fire. If hazardous substances are involved, STOP HERE and refer to Response Procedure 5B for instructions.
4. If hazardous substances are not involved, try to put out the fire using available fire extinguishers ONLY IF IT CAN BE DONE SAFELY.
5. Isolate the affected area(s) and order all personnel not involved with the incident to leave the area(s).
6. Take care of any injured. Call an ambulance or paramedics.
7. Take appropriate preventive measures to keep fire from spreading.
8. Notify supervisor on call.
9. When the fire department arrives, direct firefighters to the scene of the fire.
10. Isolate damaged area until it is returned to safe working condition.
11. After fire is extinguished assess damage.

5B ON-SITE FIRE - INVOLVING HAZARDOUS SUBSTANCES

1. Upon discovery of fire, SOUND FIRE ALARM.
2. CALL LOCAL FIRE DEPARTMENT (or 911) and security.
3. Try to identify the source of the fire. If hazardous materials are involved, DO NOT IMMEDIATELY TRY TO FIGHT THE FIRE.
4. IF IT CAN BE DONE SAFELY, isolate the affected area(s) and order all personnel not involved with the incident to leave the area(s).
5. Take care of any injured. Call an ambulance or paramedics.
6. Call Emergency Coordinator or alternate.
7. Notify supervisor on call.
8. Take appropriate preventive measure to keep fire spreading IF IT CAN BE DONE SAFELY:
 - a. Stop processes or operations where necessary.
 - b. Isolate affected areas or equipment.
9. If the fire is very small AND IF SAFE TO DO SO, use good judgement and try to put out the fire. The following are recommendations:
 - a. Based on the material(s) involved, choose the appropriate fire extinguisher to quench the fire.
 - b. Use a shovel to smother the fire with dirt.
10. REMEMBER TO ALWAYS FIGHT THE FIRE FROM THE UPWIND SIDE.
11. When the fire department arrives, direct firefighters to the scene of the fire.

EMERGENCY COORDINATOR/INCIDENT COMMAND PROCEDURES

12. Assemble emergency coordinator (EC), alternate EC, and other appropriate personnel. Establish accident control and do the following:
 - Evaluate: Impact or risk the substance poses to public health and the environment.

- Control: Methods to eliminate or reduce the impact of the incident.
 - Clean Up: Assess damage and assemble necessary personnel or clean up crews - decontaminate if necessary.
 - Information: Authorize release of information to news media.
13. If after actions were taken to contain it, the fire threatens the health or safety of people inside or outside the facility property, property or the environment, notify the California Office of Emergency Services (OES) and local emergency assistance organizations and provide the following information:
- a. Date, time, and exact location of the fire.
 - b. Name and telephone number of person reporting the emergency.
 - c. The type of hazardous materials involved, if known, and any potential for release or threatened release.
 - d. The estimated quantity of released material and/or quantity of material involved in a threatened release.
 - e. A description of the potential hazards, if known, presented by the hazardous material involved in the release or threatened release.
- Document the time and date notification is made and the information provided.
14. If facility operations are stopped, monitor for leaks, pressure buildup, gas generation, or ruptures in valves, pipes, or other equipment.
15. Once the fire is put out, assess the damage and complete Scene-Management Checklist (Table 8).
16. Isolate damaged area(s) until it is returned to a safe working condition.
17. Replace and restock emergency equipment.

5C. ON-SITE SPILL (NOT OIL) - INSIDE BUILDING

Use this response procedure for non-oil spills. Oil spills include spills involving gasoline, diesel and fuel oil, lubricating and insulating oils, condensate, pipeline liquids, turbine oil, and solvents. For spills involving these materials, follow the response procedures in Procedure 5H, Spill, Oil and PCBs.

1. When you find an indoor spill of hazardous materials, first TRY TO KEEP THE SITUATION FROM WORSENING:
 - a. Avoid skin contact.
 - b. Isolate spill.
 - c. Prevent runoff.
 - d. Identify sources(s) and stop further release(s) IF IT CAN BE DONE SAFELY.
2. Take care of any injured. Call an ambulance or paramedics.
3. Call Security.
4. Call Emergency Coordinator and/or shift supervisor (see Table 1-2: Emergency List).
5. Isolate spill from human and vehicular contact. Suggested methods:
 - a. Cones.
 - b. Stanchions and tape.
 - c. Post a sign.
6. Prevent discharge into floor drains by diverting flow or by sealing off with plastic, IF IT CAN BE DONE SAFELY and there is no possible exposure to fumes or direct skin contact.
7. If the spill threatens facility personnel, notify all personnel for evacuation.

EMERGENCY RESPONSE/INCIDENT COMMAND PROCEDURES

8. STOP AND EVALUATE HAZARDS.
 - a. Try to identify hazardous substance(s) spilled. Refer to Materials Safety Data Sheets (MSDSs), if available.

- b. Identify the source and estimated quantity of materials spilled.
 - c. Evaluate: Toxic hazards (i.e., vapors)
Explosive hazards
Environmental hazards
Other hazards
- 9. DO NOT ENTER THE AREA OF THE SPILL UNLESS FULLY PROTECTED WITH THE PROPER PERSONAL PROTECTIVE EQUIPMENT.
 - 10. Prevent discharge into floor drains by diverting flow or by sealing off with plastic.
 - 11. If the spill is unmanageable, retain an outside contractor to perform the cleanup. (Refer to the list of emergency cleanup contractors presented in this Plan).
 - 12. If, after actions were taken to contain and cleanup the spill, the release still poses either a present or potential threat to the health and safety of people inside or outside the facility property, or to property or the environment, notify the California Office of Emergency Services (OES) and local emergency assistance organizations.

Give the following information:

- a. Date, time, and exact location of the release or threatened release.
- b. Name and telephone number of person reporting the release.
- c. The type of hazardous materials involved, if known, in the release or threatened release.
- d. The estimated quantity of released material and/or quantity of material involved in a threatened release.
- e. A description of the potential hazards, if known, presented by the hazardous material involved in the release or threatened release.

Document the time and date notification is made and the information provided.

- 13. Try to contain all free-flowing liquids with proper absorbent compound for specific substance(s) spilled.

14. Sweep up absorbent compound with stiff brooms, place material in a 55-gallon drum.
15. Spread second application of absorbent compound over spill area. Allow a few minutes for material absorption and then sweep up with stiff brooms and place in drum.
16. Place all contaminated materials used in spill cleanup in approved containers for disposal.
17. Decontaminate all equipment used in cleanup and replace all supplies used.
18. Replace and restock emergency equipment.
19. Complete Scene-Management Checklist.
20. A written report to the appropriate office of the California Department of Health Services is required within 15 days after the incident when the release of a hazardous material posed a hazard or potential hazard to human health and safety, property, or to the environment.

Contact your Regional or Departmental Environmental Coordinator for assistance in preparing this report.

The report should include the following information.

- a. Name, address, and telephone number of facility manager.
- b. Name, address, and telephone number of facility.
- c. Date, time, and type of incident (e.g. fire, explosion, spill, etc.).
- d. Name and quantity of waste(s) involved.
- e. The extent of injuries, if any.
- f. An assessment of actual or potential hazards to human health or the environment, where applicable.
- g. Estimated quantity and disposition of recovered wastes and cleanup material.

5D. SPILL, NON-TRANSPORTATION RELATED - NO WATER CONTACT

Use this response procedure for non-oil spills. Oil spills include spills involving gasoline, diesel and fuel oil, lubricating and insulating oils, condensate, pipeline liquids, turbine oil, and solvents. For spills involving these materials, follow the response procedures in Procedure 5H, Spill, Oil and PCBs.

1. IF IT CAN BE DONE SAFELY, identify and isolate the source of the spill and take actions to prevent further release.
 - a. Avoid skin contact.
 - b. Isolate spill.
 - c. Prevent runoff.
2. Take care of any injured. Call an ambulance or paramedics.
3. Isolate the spill from human and vehicular contact. Suggested methods:
 - a. Cones
 - b. Stanchions and tape
 - c. Post a sign
4. Notify Security.
5. Notify Emergency Coordinator and/or shift supervisor.

PROCEDURES TO BE FOLLOWED BY EMERGENCY COORDINATOR:

6. STOP AND EVALUATE HAZARDS.
 - a. Attempt to identify hazardous substance(s) spilled.
 - b. Identify the source and estimated quantity of materials spilled. Refer to Materials Safety Data Sheets (MSDSs), if available.
 - c. Evaluate: Toxic hazards (i.e., vapors)
Explosive hazards
Environmental hazards
Other hazards
7. DO NOT ENTER AREA OF SPILL UNLESS FULLY PROTECTED WITH THE PROPER PERSONAL PROTECTIVE EQUIPMENT.

8. Contain the release IF IT CAN BE DONE SAFELY by using one of the following containment techniques:
 - a. For relatively small spills, apply absorbent to the surface of the spill and reapply until there is enough to absorb all the liquid.
 - b. For larger spills, construct earthen dikes or ditches around the spill to prevent the discharge from flowing off-site or into waterways.
 - c. Prevent discharge into storm drains by sealing off with plastic and/or earthen dikes.
 - d. If the discharge has or is likely to reach a waterway, call for the assistance of a cleanup firm (listed in Section 4E) who can deploy booms, sorbent booms, or underflow dams.
9. If after actions were taken to contain and clean up the spill, the release still poses either a present or potential hazard to the health and safety of people inside or outside the facility, or to property or the environment, notify the California Office of Emergency Services (OES) and the local emergency assistance organizations, and give the following information:
 - a. Date, time, and exact location of the release or threatened release.
 - b. Name and telephone number of person reporting the spill.
 - c. The type of hazardous materials involved, if known, in the release or threatened release.
 - d. The estimated quantity of released material and/or quantity of material involved in a threatened release; and
 - e. A description of the potential hazards, if known, presented by the hazardous material involved in the release or threatened release.

Document the time and date notification is made and the information provided.

10. Check if material spilled has a Reportable Quantity (RQ) requirement (refer to RQ requirements).
11. If material spilled has a reportable quantity requirement, determine if this quantity was exceeded. If so:

- a. During normal working hours, contact the Environmental Services Department.
- b. If the spill occurs after normal hours or on a weekend or holiday, contact the National Response Center (NRC) directly and provide the following information:
 - 1) Date, time, and location of spill.
 - 2) Name and telephone number of person reporting the spill.
 - 3) The type and estimated quantity of the spill.
 - 4) Response actions taken to contain the spill.

Document date and time of NRC notification and the information provided.

The National Response Center will relay spill information to appropriate state and federal agencies who will determine whether agency involvement is required. In most cases, no agency response will be required provided the company has taken immediate action to contain and clean up the spill.

- c. If you contact the National Response Center directly, notify your Environmental Coordinator as soon thereafter as possible.
12. Identify the required level of personal protection prior to proceeding with cleanup of the spill.
 13. If the spill is unmanageable, retain an outside contractor to perform the cleanup. (Refer to the list of emergency cleanup contractors).
 14. IF ABLE TO DO SO SAFELY, clean up the spill using the following steps and the proper personal protective equipment:
 - a. Contain all free-flowing liquids with proper absorbent compound.
 - b. Sweep up absorbent compound with stiff brooms and place in a 55-gallon drum.
 - c. Spread second application of absorbent compound over the spill area. After a few minutes, sweep the area with stiff brooms and place material in a drum.

- d. Place all materials used in spill cleanup in approved containers for disposal.
- e. Properly label all drums.
- 15. Decontaminate all equipment used in the cleanup and replace all supplies used.
- 16. Complete Scene-Management Checklist.
- 17. A written report to the appropriate office of the California Department of Health Services within 15 days after the incident is required when the release posed a hazard or potential hazard to human health and safety, property, or to the environment.

The report should include the following information:

- a. Name, address, and telephone number of facility manager.
- b. Name, address, and telephone number of facility.
- c. Date, time, and type of incident (e.g., fire, explosion, spill, etc.).
- d. Name and quantity of waste(s) involved.
- e. The extent of injuries, if any.
- f. An assessment of actual or potential hazards to human health or the environment, where applicable.
- g. Estimated quantity and disposition of recovered wastes and cleanup material.

5E. SPILL, NON-TRANSPORTATION RELATED - INVOLVING WATER CONTACT

Use this response procedure for non-oil spills. Oil spills include spills involving gasoline, diesel and fuel oil, lubricating and insulating oils, condensate, pipeline liquids, turbine oil, and solvents. For spills involving these materials, follow the response procedures in Procedure 5H, Spill, Oil and PCBs.

If a spill occurs at the facility which may impact a nearby body of water (creek, river, pond, marsh, etc.), follow these procedures.

1. Call Security.
2. Try to prevent the situation from worsening by stopping the release and/or diverting the release away from the water body. Stop the release IF IT CAN BE DONE SAFELY.
 - a. Shut valves, stop processes or operations where necessary.
 - b. Divert spill runoff away from drainage.
3. Take care of any injured. Call an ambulance or paramedics.
4. Prevent release from entering water body.
 - a. Booms
 - b. Spill pads
 - c. Absorbent
 - d. Divert flow
 - e. Trench
5. Isolate spill from human and vehicular contact. Suggested methods:
 - a. Cones
 - b. Stanchions and tape
 - c. Post a sign
6. IF IT CAN BE DONE SAFELY, continue to try to stop the escaping material from entering the water body.
7. Call shift supervisor.

EMERGENCY RESPONSE/INCIDENT COMMAND PROCEDURES

8. STOP AND EVALUATE HAZARDS.
 - a. Attempt to identify hazardous substance(s) spilled.
 - b. Identify the source and estimated quantity of materials spilled. Refer to Materials Safety Data Sheets (MSDSs), if available.
 - c. Evaluate: Toxic hazards (i.e., vapors)
Explosive hazards
Environmental hazards
Other hazards
9. DO NOT ENTER AREA OF SPILL UNLESS FULLY PROTECTED WITH THE PROPER PERSONAL PROTECTIVE EQUIPMENT.
10. Contain the release IF IT CAN BE DONE SAFELY by using one of the following containment techniques.
 - a. For relatively small spills, apply absorbent to the surface of the spill and reapply until there is enough to absorb all the liquid.
 - b. For larger spills, build earthen dikes or ditches around the spill to prevent the discharge from flowing off-site or into waterways.
 - c. Prevent discharge into storm drains by sealing off with plastic and/or earthen dikes.
 - d. If the discharge has or is likely to reach a waterway, call for the assistance of a cleanup firm who can deploy booms, sorbent booms, or underflow dams.
11. Identify type of material, source, and quantity spilled.
12. If the spill threatens them, notify personnel for evacuation.
13. If the spill has entered or threatens a water body, the Environmental Services will notify the nearest Regional Water Quality Control Board office within 24 hours of becoming aware or the circumstances.
14. If, after actions were taken to contain and cleanup the spill, it still poses either a present or potential threat to the health and safety of people inside or outside the facility property, or to property or the environment, notify the California Office of Emergency (OES) and local emergency assistance organizations and provide the following information:

- a. Date, time, and exact location of the release or threatened release.
- b. Name and telephone number of person reporting the spill.
- c. The type of hazardous materials involved, if known, in the release or threatened release.
- d. The estimated quantity of released material and/or quantity of material involved in a threatened release.

Document the time and date notification is made and information provided.

15. If the spilled hazardous material has entered or threatens a body of water, and the material spilled has a Reportable Quantity (RQ) requirement, determine if this quantity was exceeded:
 - a. During normal working hours, notify your Environmental Services Department.
 - b. If the spill occurs after normal working hours or on a weekend or holiday, contact the National Response Center (NRC) directly and provide the following information:
 - 1) Date, time, and location of spill.
 - 2) Name and telephone number of person reporting the spill.
 - 3) The type and estimated quantity of spill.
 - 4) Response actions taken to contain the spill.

Document date and time of NRC notification and the information to appropriate state and federal agencies who will determine whether agency involvement is required.

In most cases, no agency response will be required provided the company has taken immediate action to contain and clean up the spill.

- c. If you contact the National Response Center directly, notify your Environmental Coordinator as soon thereafter as possible.
16. Identify the required level of personal protection prior to proceeding with cleanup of the spill.

17. If the spill is unmanageable, retain an outside contractor to perform the cleanup.
18. IF ABLE TO DO SO SAFELY, clean up the spill using the following steps:
 - a. Contain all free-flowing liquids with proper absorbent compound.
 - b. Sweep up absorbent and spill material with stiff brooms and place in proper container for disposal.
 - c. Spread second application of absorbent compound over spill area(s). Allow a few minutes for material absorption and then sweep up with stiff brooms and place in proper container for disposal.
 - d. Place all contaminated materials used in the cleanup in proper container for disposal.
 - e. Properly label all containers.
19. Decontaminate all equipment used in the cleanup and replace all emergency supplies.
20. For procedures on how to handle media inquiries, refer to Section 5I, Responding to News Media Inquiries.
21. Complete Scene-Management Checklist.
22. If the release of hazardous material has entered or threatens a water body, the Environmental Services Department will submit to the Regional Board a written report containing the following information:
 - a. A description of the release and its cause(s).
 - b. The period of release, including exact dates and times.
 - c. If the release has not been corrected, the anticipated time it is expected to continue.
 - d. Steps taken to reduce, eliminate, and prevent recurrence of the release.
23. A written report to the appropriate office of the California Department of Health Services is required within 15 days after the incident when the release posed a hazard or potential hazard to human health and safety, property, or to the environment.

The report should include the following information:

- a. Name, address, and telephone number of facility manager.
- b. Name, address, and telephone number of facility.
- c. Date, time, and type of incident (e.g., fire, explosion, spill, etc.).
- d. Name and quantity of waste(s) involved.
- e. The extent of injuries, if any.
- f. An assessment of actual or potential hazards to human health or the environment, where applicable.
- g. Estimated quantity and disposition of recovered wastes and cleanup material.

5F. TRANSPORTATION INCIDENT - INVOLVING COMPANY VEHICLE

NOTE: A transportation incident includes any spill happening during the transport and the loading or unloading of a hazardous material onto or from a vehicle.

1. IF IT CAN BE DONE SAFELY, isolate the source of the spill and take actions to prevent further release.
 - a. Shut valves.
 - b. Prevent release from entering water body.
2. Take care of any injured. Call an ambulance or paramedics.
3. Isolate the spill from human or vehicular contact. Suggested methods:
 - a. Cones
 - b. Stanchions or tape
 - c. Post a sign
4. Call Security.
5. Call the Emergency Coordinator and the shift supervisor.

EMERGENCY RESPONSE/INCIDENT COMMAND PROCEDURES

6. STOP AND EVALUATE HAZARDS.
 - a. Attempt to identify hazardous substance(s) spilled.
 - b. Identify the source and estimated quantity of materials spilled. Refer to Materials Safety Data Sheets (MSDSs), if available.
 - c. Evaluate: Toxic hazards (i.e., vapors)
Explosive hazards
Environmental hazards
Other hazards
7. If the spilled material is oil and the facility has a Spill Prevention Control and Countermeasure (SPCC) Plan, refer to it for response instructions and notification procedures. If the facility does not have an SPCC plan, refer to Procedure 5H, Response to Spill, Oil and/or PCBs for response procedures.
8. DO NOT ENTER AREA OF SPILL UNLESS FULLY PROTECTED WITH THE PROPER PERSONAL PROTECTIVE EQUIPMENT.

9. Contain the release IF IT CAN BE DONE SAFELY by using one of the following containment techniques:
 - a. For relatively small spills, apply absorbent to the surface of the oil and reapply until there is enough to absorb all the liquid.
 - b. For larger spills, construct earthen dikes or ditches around the spill to prevent the discharge from flowing off-site or into waterways.
 - c. Prevent discharge into storm drains by sealing off with plastic and/or earthen dikes.
 - d. If the discharge has or is likely to reach a waterway, call for the assistance of a cleanup firm which is listed in Section 4E, who can deploy booms, sorbent booms, or underflow dams.
10. If the spill occurs on a public road or highway, notify:
California Highway Patrol (CHP), Sacramento
24-hour number is Zenith 1-2000 (place call through operator).

NOTE TIME CALL IS MADE.

11. If after actions were taken to contain and cleanup the spill, it still poses either a present or potential threat to the health and safety of people inside or outside the facility property, or to property or the environment, notify the California Office of Services (OES) and local emergency response organizations and provide the following information:
 - a. Date, time, and exact location of the release or threatened release.
 - b. Name and telephone number of person reporting the spill.
 - c. The type of hazardous materials involved, if known, in the release or threatened release.
 - d. The estimated quantity of released material and/or quantity of material involved in a threatened release.
 - e. A description of the potential hazards, if known, presented by the hazardous material involved in the release or threatened release.

Document the time and date notification is made and information provided.

12. Check if the material spilled has a Reportable Quantity (RQ) requirement.
13. If the material spilled has a Reportable Quantity requirement, determine if this quantity was exceeded. If so:
 - a. If the spill occurs after normal working hours or on a weekend or holiday, contact the National Response Center (NRC) directly and give the NRC the following information:
 - 1) Date, time, and location of spill.
 - 2) Name and telephone number of person reporting the spill.
 - 3) The type and estimated quantity of the spill.
 - 4) Response actions taken to contain the spill.

Document the date and time notification is made and the information provided.

In most cases, no agency response will be required provided the company has taken immediate action to contain and clean up the spill.
 - b. If you contact the National Response Center directly, notify your Environmental Coordinator or the Environmental Services Department as soon thereafter as possible.
14. If the spill enters a water body, the Environmental Coordinator will contact the appropriate California Regional Water Quality Control Board within 24 hours of becoming aware of the circumstances.
15. Identify the required level of personal protection prior to proceeding with cleanup of the spill.
16. If the spill is unmanageable, retain an outside contractor to perform the cleanup.
17. IF ABLE TO DO SO SAFELY, clean up the spill using the following steps:
 - a. Contain all free-flowing liquids with proper absorbent compound.
 - b. Sweep up absorbent compound with stiff brooms and place in the proper container for disposal.

- c. Spread second application of absorbent compound over spill area. After a few minutes, sweep area with stiff brooms and place material in a drum.
 - d. Place all materials used in spill cleanup in approved containers for disposal.
 - e. Properly label all containers.
- 18. Decontaminate all equipment used in the cleanup and replace all supplies used.
 - 19. Complete the Scene-Management Checklist.
 - 20. A written report to the appropriate office of the California Department of Health Services is required within 15 days after the incident when the release posed a hazard or potential hazard to human health and safety, property, or to the environment.

The report should include the following information:

- a. Name, address, and telephone number of facility manager.
- b. Name, address, and telephone number of facility.
- c. Date, time, and type of incident (e.g., fire, explosion, spill, etc.)
- d. Name and quantity of waste(s) involved.
- e. The extent of injuries, if any.
- f. An assessment of actual or potential hazards to human health or the environment, where applicable.
- g. Estimated quantity and disposition of recovered wastes and cleanup material.

5G. TRANSPORTATION INCIDENT - INVOLVING NON-COMPANY VEHICLE

1. If the non-Company vehicle is carrying hazardous substances either to or from a Foster Farms facility and a spill occurs, a Foster Farms' employee is to monitor the incident and remain on the scene to provide information on the material(s) involved to local emergency response agencies.
2. Take care of any injured. Call an ambulance or paramedics.
3. IF IT CAN BE DONE SAFELY, attempt to isolate the spill from human or other vehicular traffic. Suggested methods:
 - a. Cones
 - b. Stanchions and tape
 - c. Post a sign
4. Call your Emergency Coordinator (or alternate) and Security.
5. Call the shift supervisor.
6. If spill occurs on a public road or highway, make sure that the vehicle operator notifies:

Turlock City Police Department

NOTE TIME CALL IS MADE.

If vehicle operator is injured and is unable to make this notification, the Foster Farms' employee on the scene places the call to the CHP.
7. Notify the vehicle's company headquarters of incident.
8. Stay on the scene until the spill has been controlled and/or cleaned up and provide information as needed to assist emergency response teams.

5H. SPILL, OIL AND/OR PCBs

This response procedure is to be followed in the event of an oil spill at this facility. Oil spills include spills involving gasoline, diesel and fuel oil, lubricating and insulating oils, condensate, pipeline liquids, turbine oil, solvents and PCBs.

1. Upon discover of a spill, try to keep the situation from worsening by:
 - a. Immediately stopping the source of the discharge. This may involve:
 - 1) Shutting off equipment or pumps;
 - 2) Plugging a hole in operating equipment or a tank;
 - 3) Closing a valve;
 - 4) Righting an overturned container or piece of operating equipment.
2. Take care of any injured. Call an ambulance or paramedics.
3. Call Security.
4. Call the Emergency Coordinator and/or the shift supervisor.
5. Isolate spill from human and vehicular contact. Suggested methods:
 - a. Cones
 - b. Stanchions and tape
 - c. Post a sign

EMERGENCY RESPONSE/INCIDENT COMMAND PROCEDURES

6. STOP AND EVALUATE HAZARDS.
 - a. Attempt to identify hazardous substance(s) spilled.
 - b. Identify the source and estimated quantity of materials spilled. Refer to Materials Safety Data Sheets (MSDSs), if available.
 - c. Evaluate:
 - Toxic hazards (i.e., vapors)
 - Explosive hazards
 - Environmental hazards
 - Other hazards

7. DO NOT ENTER AREA OF SPILL UNLESS FULLY PROTECTED WITH THE PROPER PERSONAL PROTECTIVE EQUIPMENT.
8. Contain the release IF IT CAN BE DONE SAFELY by using one of the following containment techniques.
 - a. For relatively small spills, apply absorbent to the surface of the spill and reapply until there is enough to absorb all the liquid.
 - b. For larger spills, construct earthen dikes or ditches around the spill to prevent the discharge from flowing off-site or into waterways.
 - c. Prevent discharge into storm drains by sealing off with plastic and/or earthen dikes.
 - d. If the discharge has entered or is likely to reach a waterway, call for the assistance of a cleanup firm which is listed in Section 4E who can deploy booms, sorbent booms, or underflow dams.
9. Identify the PCB concentration. If this information is not readily available on the equipment or from the office records, samples must be taken and sent immediately for laboratory analysis.
10. If, after actions were taken to contain and cleanup the spill, it still poses a present or potential threat to the health and safety of people inside or outside the facility property, or to property or the environment, notify the State Office of Emergency Services (OES) and local emergency assistance organizations and provide the following information:
 - a. Date, time, and exact location of the release or threatened release.
 - b. Name and telephone number of person reporting the spill.
 - c. The type of hazardous materials involved, if known, in the release or threatened release.
 - d. The estimated quantity of released material and/or quantity of material involved in a threatened release.
 - e. A description of the potential hazards, if known, presented by the hazardous material involved in the release or threatened release.

Document the time and date notification is made and the information provided.

11. Check if material spilled has a Reportable Quantity (RQ) requirement.
12. If the spilled hazardous material has entered or threatens a body of water and/or the material spilled has a reportable quantity that was exceeded:
 - a. If the spill occurs after normal working hours or on a weekend or holiday, directly contact the National Response Center (NRC) and provide the following information:
 - 1) Date, time, and location of spill.
 - 2) Name and telephone number of person reporting the spill.
 - 3) The type and estimated quantity of the spill.
 - 4) Response actions taken to contain the spill.

Document the date and time of NRC notification and the information provided.

The National Response Center will relay spill information to appropriate state and federal agencies who will determine whether agency involvement is required. In most cases, no agency response will be required provided the company has taken immediate action to contain and clean up the spill.
 - b. If you contact the National Response Center directly, notify your Environmental Coordinator as soon thereafter as possible.
13. If the spill has entered or threatens a water body, Environmental Services will notify the nearest Regional Water Quality Control Board office within 24 hours of becoming aware of the circumstances.
14. Assess the potential for fires, explosions or additional spills and take appropriate actions:
 - a. Stop process or operations where necessary.
 - b. Isolate affected containers or equipment.
 - c. Remove non-affected, potentially hazardous materials.
15. For all spills involving oil with known or suspected PCBs the Environmental Coordinator will advise what to do.

16. If facility operations are stopped, monitor for leaks, pressure buildup, gas generation, or ruptures in valves, pipes or other equipment.
17. IF ABLE TO DO SO SAFELY, clean up small spills using the following steps:
 - a. Contain all free-flowing liquids with proper absorbent compound.
 - b. Sweep up absorbent compound with stiff brooms and place in a 55-gallon drum.
 - c. Spread second application of absorbent compound over spill area. After a few minutes, sweep area with stiff brooms and place material in a drum.
 - d. Place all materials used in spill cleanup in approved containers for disposal.
 - e. Properly label all drums.
18. For large spills, the Emergency or Environmental Coordinator will call for the assistance of a cleanup company which is on contract with Foster Farms.
19. For spills in waterways, the Emergency Coordinator will call a cleanup company for assistance.
20. The Environmental Coordinator is responsible for determining when a cleanup is complete. Depending on the nature and magnitude of the spill, this decision may be made in consultation with the state or local agencies which have jurisdiction in the affected area.
21. After completion of the cleanup, protective clothing will be removed immediately by cleanup personnel and placed in an approved waste container for disposal. Gloves will be removed and hands will be thoroughly cleaned with waterless hand cleaner or soap and water and wiped with rags and paper towels. Rags and other waste material will also be placed in approved waste containers for disposal in accordance with federal, state, and local regulations.
22. Complete Scene-Management Checklist.
23. Required written notifications:
 - a. A written report must be submitted to the Environmental Protection Agency (EPA) by the Environmental Services Department within sixty days whenever a facility has:

- 1) Discharged more than 1,000 gallons of oil into navigable waters in a single spill event, or
 - 2) Discharged oil in two reportable events (as defined above) within any twelve month period.
- b. A written report will be submitted by the Environmental Services Department to the appropriate Regional Water Quality Control Board when a spill has entered or threatened a water body.

This report will contain the following information:

- 1) A description of the release and its cause(s).
 - 2) The period of release, including exact dates and times.
 - 3) If the release has not been corrected, the anticipated length of time it is expected to continue.
 - 4) Steps taken to reduce, eliminate, and prevent recurrence of the release.
- c. A written report must be submitted to the California Department of Health Services (DHS) by the Environmental Service Department within 15 days after an incident that posed a hazard or potential hazard to human health and safety, property, or to the environment.

The report should include the following information:

- 1) Name, address, and telephone number of facility manager.
- 2) Name, address, and telephone number of facility.
- 3) Date, time, and type of incident (e.g., fire, explosion, spill, etc.).
- 4) Name and quantity of waste(s) involved.
- 5) The extent of injuries, if any.
- 6) An assessment of actual or potential hazards to human health or the environment, where applicable.
- 7) Estimated quantity and disposition of recovered wastes and cleanup material.

5I. RESPONDING TO NEWS MEDIA INQUIRIES

The media will many times arrive on the scene immediately following an explosion, spill, fire, or other type of hazardous material incidents. An emergency intensifies events for everyone. Therefore, responding to news media inquiries requires special attention.

Reporters arriving on the scene of an emergency will try to gather information from any available source. The only authorized spokespersons for Foster Farms are the Emergency Coordinator, his designee the Environmental Services Manager and the Corporate Attorney. All media inquiries are to be immediately directed to the appropriate person.

1. Anyone receiving an inquiry from the media regarding environmental aspects of Company business should immediately direct the inquiry to the above-cited managers.

The following are recommendations on how to deal with media representatives.

What you SHOULD do:

- a. Do name a specific person as key contact with Foster Farms.
- b. Do keep the Foster Farms Plant Manager informed of all developments at all times.
- c. Do maintain a friendly, cooperative relationship with reporters.
- d. Do note all questions asked by the media so that answers can be obtained.

What you should NOT do:

- a. Do not "wing it". Respond only if you know the answer.
- b. Do not play down the seriousness of the situation.
- c. Do not be falsely optimistic.

6. EVACUATION ROUTES AND PROCEDURES

A. When To Evacuate:

Evacuation of the facility will occur as a response to an incident with known or unknown hazards that could pose a threat to the health and/or safety of facility personnel.

The decision to evacuate is the responsibility of the employee discovering a hazardous material release or fire or the 1) Emergency Coordinator, 2) his designee, 3) Security and 4) Environmental Emergency Coordinator. He/she will determine the extent of evacuation. (The local fire department or other emergency response personnel have the authority as an incident commander to make this decision depending upon the situation.)

Incidents that may require evacuation:

1. Fire or explosion.
2. Hazardous substance spill.
3. Flood.
4. Bomb threat.
5. Any other potentially dangerous situation.

B. Evacuation Procedures:

When the signal for evacuation is sounded:

1. DO NOT PANIC.
2. Shut down any machinery or apparatus.
3. Escort/help handicapped or injured personnel to the nearest exit as identified on the facility evacuation map, Figure 6-1.
4. Walk, as diagrammed, to the designated assembly point and wait for instructions.
5. Supervisors must account for all persons in their units and will report any missing persons.
6. The Emergency Coordinator, his designee or the incident commander (fire, police, county environmental health) will decide when it is safe to re-enter.

C. Evacuation Routes:

All facility personnel should be shown the evacuation routes for their work stations and the other areas of the facility. These routes should be posted throughout the facility.

7. FACILITY EMERGENCY COORDINATORS

A. Emergency Coordinator Notification:

1. In the event of an emergency, contact Security and Environmental Emergency Coordinator or alternate. If the Emergency Coordinator and the alternate are not available, contact the on-call supervisor at the listed 24-hour phone number.

Emergency Coordinator: Plant Mgr: Wes Trana

Business Phone Number: (209) 524-8606

24-Hour Phone Number: (209) 394-2700

Residence Phone Number: (b) (6)

Residence Address:

Environmental Emergency Coordinator: Ken Perkins

Business Phone Number: (209) 394-6934

24-Hour Phone Number: (209) 520-9867; pager

Residence Phone Number: (b) (6)

Residence Address:

Alternate No. 1:

Supervisor: Ken Perkins

Business Phone Number: (209) 394-6934

24-Hour Phone Number: (209) 520-9867; pager

Residence Phone Number: (b) (6)

Residence Address:

B. Responsibilities:

1. Emergency Coordinator

The Emergency Coordinator and his designee are individuals who are responsible for coordinating all emergency response measures at the facility. The Emergency Coordinator is familiar with all aspects of the facility's contingency plan, all operations and activities at the facility, the location(s) of all applicable emergency response records for the facility, and the facility layout. This person has the authority to commit the resources needed to carry out the

contingency plan and the responsibility to respond to emergencies as described in Section 5, Response Procedures.

2. Environmental Emergency Coordinators:

In addition to the Emergency Coordinator, the Environmental Emergency Coordinator is responsible for coordinating emergency response measures at the facility.

The EEC will coordinate with the Emergency Coordinator or act on his/her behalf. The ECC is familiar with all aspects of the facility's contingency plan. The EEC has the authority to commit the necessary resources needed to carry out the contingency plan and the responsibility to respond to the emergency as described in Section 5, Emergency Response Procedures.

3. Employee at the Scene:

The responsibilities of an employee arriving at the scene of a fire, explosion, or spill are:

- a. To immediately report the emergency to security.
- b. To provide the following information to security.
 - 1) Caller's name, telephone number, identification
 - 2) Location and type of emergency
 - 3) Source of spill, if known
- c. To remain at the scene to prevent other people or vehicles from entering the emergency area until relieved by the Plant Manager or Environmental Emergency Coordinator. Barricade the area, if possible.
- d. To initiate action to stop the source of the spill, if possible.

Table 7-1

Emergency Coordinator Checklist
(Note Times for Each Item on the Checklist)

- () Assume command of the scene
- () Establish Scene Control
 - () Condon off the area
 - () Traffic control
 - () Crowd control - establish limit lines
 - () Request additional support
 - () Fire
 - () Law enforcement
 - () Medical
 - () Other: _____
- () Establish Scene Management
 - () Report location to Security
 - () Establish communication with Security
- () Recommend Notification to Appropriate Agency
 - () Fire Department
 - () Law enforcement
 - () Oregon Water Board
 - () Oregon Fish and Game
 - () DEQ - Air Quality Management
- () Removal/Cleanup of Spill
 - () Spiller
 - () State-approved contractor
 - () Cost incurred
- () Terminate on-scene activity
 - () Release support agencies
 - () Conduct final briefing